

MOLD DATE & RECYCLING INSERTS

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Check out the other PCS CUMSA™ products

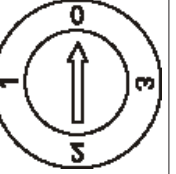
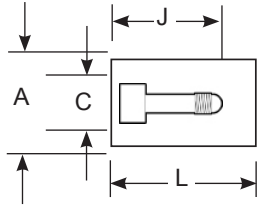
- Ejection
- Undercuts
- Slides



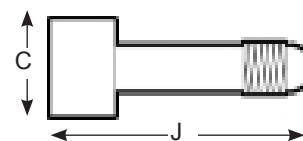
PCS CUMSA™ Standard Date Stamps

- Includes body and center insert
- Center insert sits flush within body
- Designed for efficient installation and removal
- Stainless steel construction
- Provides excellent traceability

These date stamp assembly are made of stainless steel. The Center Insert is always at the same level as the body of the date stamp. Diameters ranging 4 mm to 20 mm are available. Center Inserts are easily changed reducing downtime.

								
MONTH	INSERT	DAY	SHIFT	YEAR	A	C	J	L
DS 0422-xx	DP 2275-xx		DS 04-03	DS 04-Y-xx	4	2.2	7.5	12
DS 0530-xx	DP 3075-xx	DS 05-31L	DS 05-03	DS 05-Y-xx	5	3.0	7.5	12
DS 0632-xx	DP 3217-xx	DS 06-31L	DS 06-03	DS 06-Y-xx	6	3.2	17.0	20
DS 0847-xx	DP 4717-xx	DS 08-31L	DS 08-03	DS 08-Y-xx	8	4.7	17.0	20
DS 1057-xx	DP 5717-xx	DS 10-31L	DS 10-03	DS 10-Y-xx	10	5.7	17.0	20
DS 1267-xx	DP 6717-xx	DS 12-31L	DS 12-03	DS 12-Y-xx	12	6.7	17.0	20
DS 1687-xx	DP 8717-xx	DS 16-31L	DS 16-03	DS 16-Y-xx	16	8.7	17.0	20
DS 20107-xx	DP 10717-xx	DS 20-31L	DS 20-03	DS 20-Y-xx	20	10.7	17.0	20

Note: Mold operating temperature should not exceed 150°C (300°F). When ordering add year to the end of the part number (i.e. DS 0632-18) or for assembly with arrow only (i.e. DS 0632)



ENGRAVING DEPTH INCHES			
Size	Characters	Arrow Head	Arrow Body
3 mm	.004 - .008	.016 - .020	.016 - .020
4 - 5 mm	.004 - .006	.016 - .020	.016 - .022
6 mm	.004 - .008	.016 - .020	.016 - .020
8 mm	.006 - .010	.016 - .020	.016 - .020
10 - 16 mm	.008 - .012	.020 - .024	.020 - .024
20 mm	.008 - .012	.020 - .024	.020 - .024

CENTER INSERTS WITH ARROW & YEAR		
CATALOG NO.	C	J
DP 2275-xx	2.2	7.5
DP 3075-xx	3.0	7.5
DP 3217-xx	3.2	17.0
DP 4717-xx	4.7	17.0
DP 5717-xx	5.7	17.0
DP 6717-xx	6.7	17.0
DP 8717-xx	8.7	17.0
DP 10717-xx	10.7	17.0

Note: When ordering add year to the end of the catalog number (i.e. DP 3217-18)

Double Date Stamp

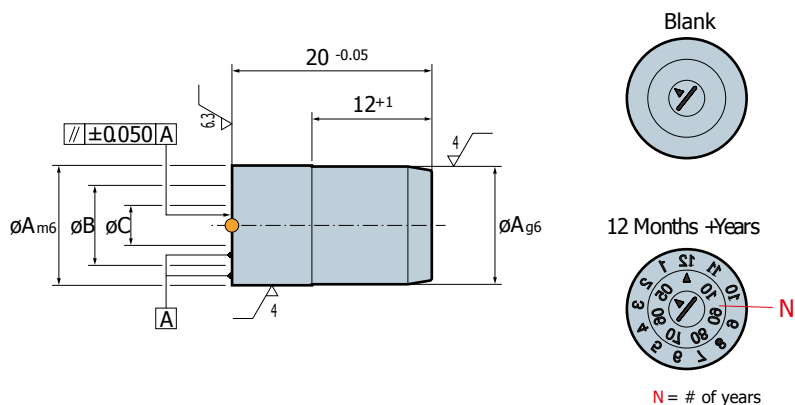
- Replaces the need for two separate date stamps
- Requires only one machined hole
- Stainless steel construction
- Provides excellent traceability



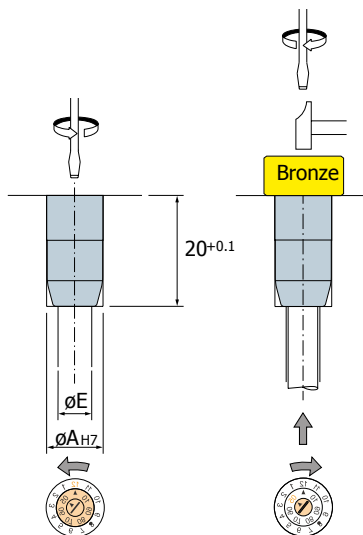
The Double Date Stamp replaces the need for two separate date stamps. With this unique feature, there is no need to machine two separate holes. The month and year on the Double Date Stamp is easily adjusted.

SPECIFICATIONS

Hardness	48 - 54 Rc
Material Type	INOX. 1.4034
Unit of Measure	Metric DIN



Turn counter clockwise to change outer information.



Turn clockwise to change inner information.

CATALOG NO.	A	B	C	E	N
FD 080512-xx	8	5.5	3	6	5
FD 120812-xx	12	8	4	10	6
FD 161012-xx	16	10.5	5.3	12	10

Note: When ordering add the two digit year to the end of the catalog number (i.e. FD 120812-18)

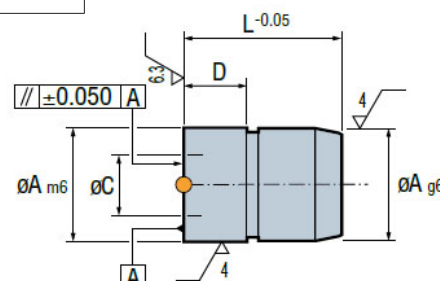
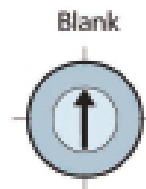
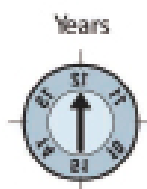
Date Stamp Plus

- Blind hole installation
- Cavity side (front) removable
- Press-fit installation
- Incorporated air vent
- Can be installed and removed while in press

The Date Stamp Plus is designed for blind hole applications. Since no knock out hole is required, cooling channels are not disrupted. The incorporated air vent allows for a press fit installation and easy removal.

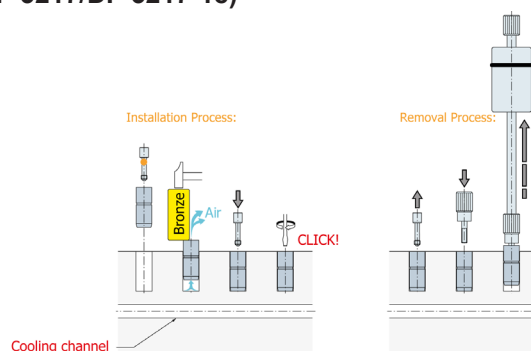
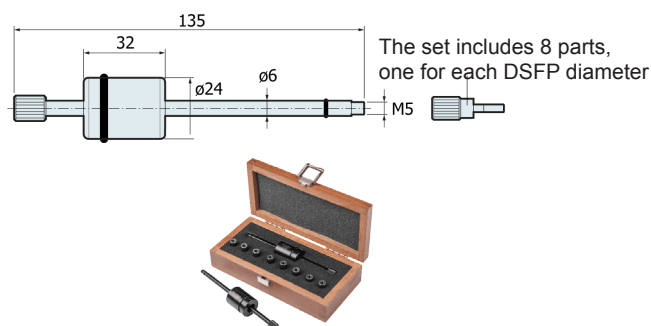


SPECIFICATIONS	
Hardness	48 - 54 Rc
Material Type	INOX. 1.4034
Unit of Measure	Metric DIN



12 MONTHS ARROW ONLY	12 MONTHS + YR.	YEARS	BLANK	A mm	C mm	D mm	L mm
DSFP 0422	DSFP 0422-xx	DSFP 04-Yxx	DSFP 04BLANK-A	4	2.2	5.5	12
DSFP 0530	DSFP 0530-xx	DSFP 05-Yxx	DSFP 05BLANK-A	5	3	5.5	12
DSFP 0632	DSFP 0632-xx	DSFP 06-Yxx	DSFP 06BLANK-A	6	3.2	8	20
DSFP 0847	DSFP 0847-xx	DSFP 08-Yxx	DSFP 08BLANK-A	8	4.7	8	20
DSFP 1057	DSFP 1057-xx	DSFP 10-Yxx	DSFP 10BLANK-A	10	5.7	8	20
DSFP 1267	DSFP 1267-xx	DSFP 12-Yxx	DSFP 12BLANK-A	12	6.7	8	20
DSFP 1687	DSFP 1687-xx	DSFP 16-Yxx	DSFP 16BLANK-A	16	8.7	8	20
DSFP 20107	DSFP 20107-xx	DSFP 20-Yxx	DSFP 20BLANK-A	20	10.7	8	20

Note: When ordering add year to the end of catalog number (DSFP 0422-18) (DSFP 06-Y18).
Use PCS/CUMSA Standard Inserts for replacements (DP 3217/DP 3217-18)



CATALOG NO.	PART DESCRIPTION
EF322405-SET	Removal jig extractor

Note: The Removal Jig extractor was made exclusively for removal of the Date Stamp Plus. Do not use with standard Date Stamps.

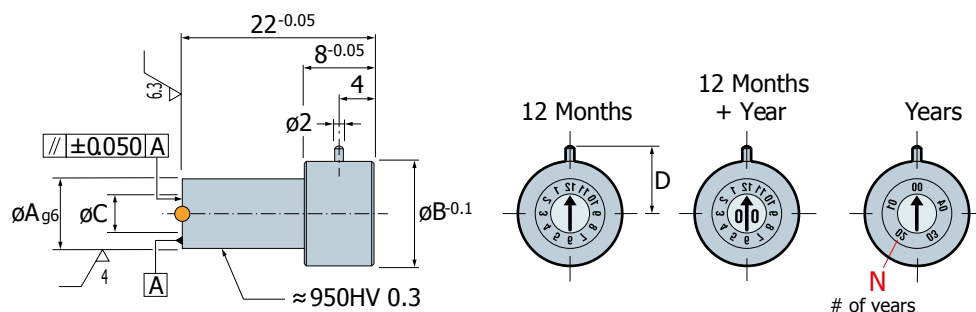
Phone: 800-521-0546 E-mail: sales@pcs-company.com Fax: 800-505-3299
www.pcs-company.com

- Maximum Working Temperature: 450°C (842°F)
- Unique in the market
- Possibility to change annual insert

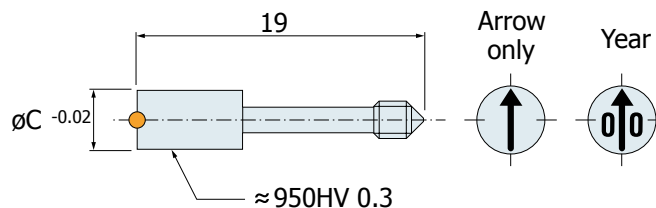


The High Temperature Date Stamps are designed for injection mold tools which can operate in high temperature environments, like: Zamak, Zinc, Polyester, Bakelite, etc..

SPECIFICATIONS	
Material Type	1.2344 Nitrided & Inconel 2.4669
Unit of Measure	Metric DIN



Note: When ordering add the two digit year to the end of the catalog number (i.e. FT 084712-18)



Phone: 800-521-0546 E-mail: sales@pcs-company.com Fax: 800-505-3299
www.pcs-company.com

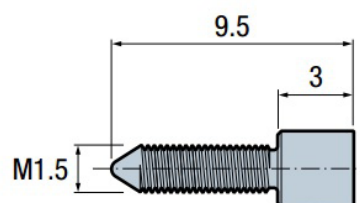
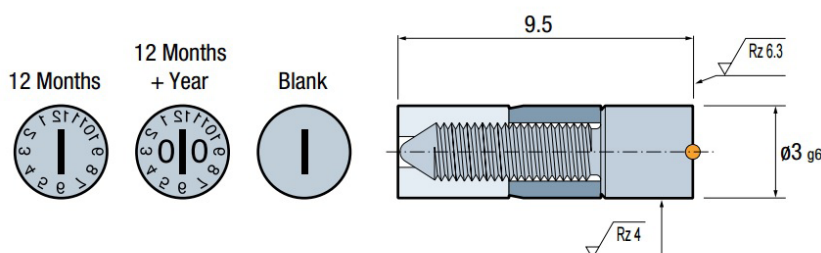
Micro Dater & Inserts

- Very small date stamp
- No need to make difficult threads to support the insert
- Offers a standard solution for molders

The Micro Daters are ideal for limited spaces due to its small size (only 3mm diameter).

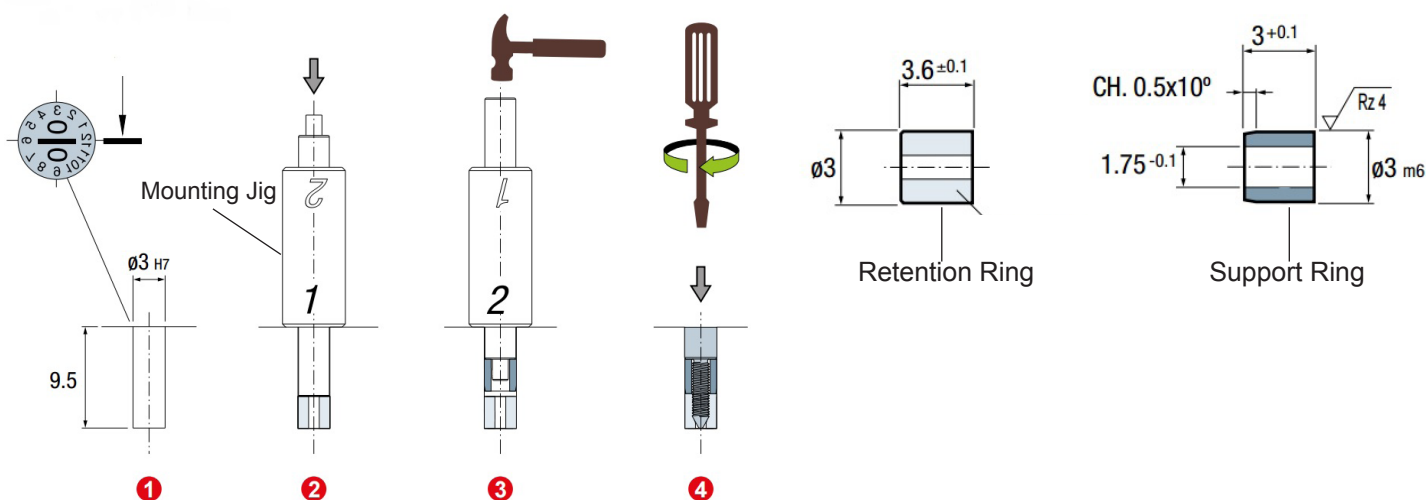


SPECIFICATIONS	
Material Type	INOX 1.4034
Hardness	48 - 54 HRC
Unit of Measure	Metric DIN



MICRO DATER		
12 MONTHS	12 MONTHS & YEAR	BLANK
MD 031012	MD 031012-18	MD 03BLANK-D

INSERT ONLY		
12 MONTHS	12 MONTHS & YEAR	BLANK
MI 0310	MI 0310-18	MI 03BLANK-D



CATALOG NO.	DESCRIPTION
MD 03-AR	Micro Dater Retention Ring
MD 03-AS	Micro Dater Support Ring
MD 03-UM	Micro Dater Mounting Jig

Center Inserts



- Sits flush within body assembly
- Designed for efficient installation and removal
- Stainless steel construction
- Provides excellent traceability

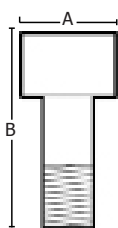
This center insert has a stainless steel construction and is always at the same level as the body of the date stamp. Diameters ranging 4 mm to 20 mm are available. Center Inserts are easily changed reducing downtime.

SPECIFICATIONS

Hardness	48 - 54 Rc
Material Type	INOX. 1.4034
Unit of Measure	Metric DIN

CH Series

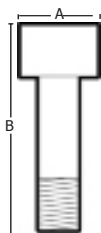
Compact Height



CATALOG NO.	A mm	B mm
DCP04-AO	2.2	8
DCP04-	2.2	8
DCP05-AO	3.1	8
DCP05-	3.1	8
DCP06-AO	3.1	8
DCP06-	3.1	8
DCP08-AO	4.4	10
DCP08-	4.4	10
DCP10-AO	5.2	12
DCP10-	5.2	12
DCP12-AO	6.2	14
DCP12-	6.2	14
DCP16-AO	8.2	14
DCP16-	8.2	14
DCP20-AO	11	16
DCP20-	11	16

RF Series

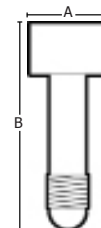
Remains Flush



CATALOG NO.	A mm	B mm
DFP03-AO	1.6	9
DFP03-	1.6	9
DFP04-AO	2.5	10.5
DFP04-	2.5	10.5
DFP05-AO	3.1	13
DFP05-	3.1	13
DFP06-AO	3.1	13
DFP06-	3.1	13
DFP08-AO	4.6	14
DFP08-	4.6	14
DFP10-AO	4.6	14
DFP10-	4.6	14
DFP12-AO	6.4	17
DFP12-	6.4	17
DFP16-AO	8.4	23
DFP16-	8.4	23

CUMSA Series

PCS Standard



CATALOG NO.	A mm	B mm
DP 2275	2.2	7.5
DP 2275-	2.2	7.5
DP 3075	3.0	7.5
DP 3075-	3.0	7.5
DP 3217	3.2	17
DP 3217-	3.2	17
DP 4717	4.7	17
DP 4717-	4.7	17
DP 5717	5.7	17
DP 5717-	5.7	17
DP 6717	6.7	17
DP 6717-	6.7	17
DP 8717	8.7	17
DP 8717-	8.7	17
DP 10717	10.7	17
DP 10717-	10.7	17

Note: When ordering add the two digit year to the end of the catalog number (i.e. DCP04-18)
 AO = Arrow Only

Block Base & Block Insert

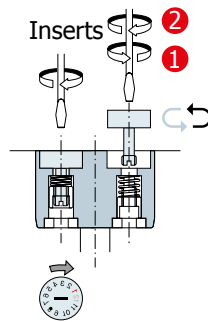
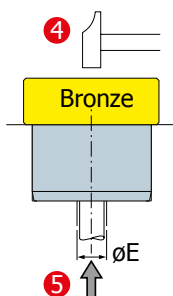
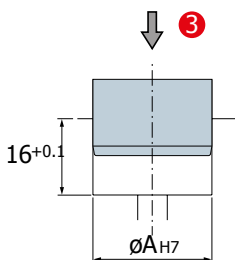
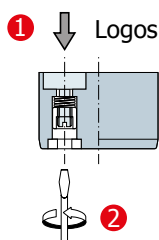
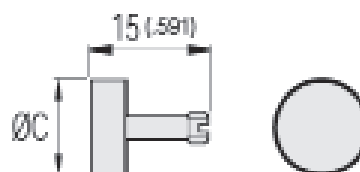
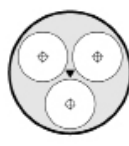
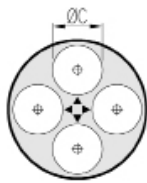
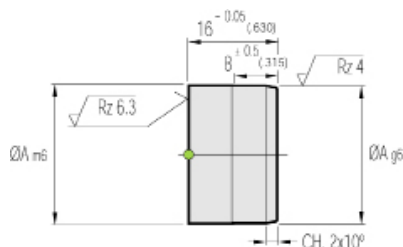
- Designed to contain 3 - 4 unique traceability markers
- Most versatile engraving unit on the market
- Inserts must be purchased separately
- Custom engraving available, customer must supply .dxf file

Block Base is designed to contain three or four unique traceability markers. This is the most versatile engraving unit on the market. Inserts are not included with the base and must be purchased separately.



SPECIFICATIONS

Hardness	48 - 54 Rc
Material Type	INOX. 1.4034
Unit of Measure	Metric DIN



Logos											
00	01	02	03	04	05	06	07	08	09	10	11
Inserts											
SF	101	102	103	104	105	106	107	108	109	110	111

REFERENCE	C
PM 0615-xx	6.5
PM 0915-xx	8.7
PM 1115-xx	11.5

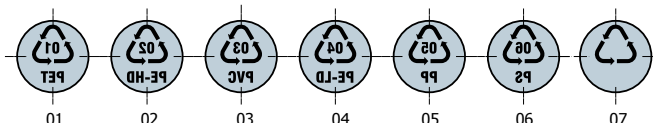
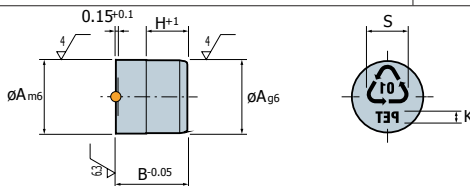
CATALOG NO.	A	C	E	NO. OF PM
BM 160603	16	6.5	8	3
BM 180604	18	6.5	8	4
BM 220903	22	8.7	10	3
BM 250904	25	8.7	10	4
BM 281103	28	11.5	12	3
BM 321104	32	11.5	12	4

Note: When ordering add the desired number after the reference.

- Sits flush within body assembly
- Designed for efficient installation and removal
- Provides plastic material identification



SPECIFICATIONS	
Hardness	48 - 54 Rc
Material Type	INOX 1.4034
Unit of Measure	Metric DIN

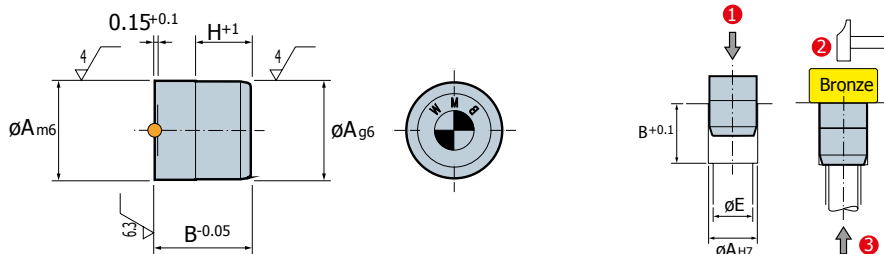


Note: When ordering add the desired recycle number after the reference (i.e. IR 1012-01)

- Hardened 48 - 54 HRC
- Material: INOX. 1.4034
- Maximum working temperature: 120°C (248°F)



SPECIFICATIONS	
Hardness	48 - 54 Rc
Material Type	INOX. 1.4034
Unit of Measure	Metric DIN



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