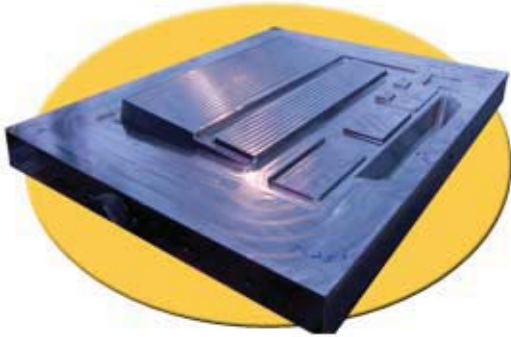




Customer Benefits

- Reduces tool build time**
- Established firm tool completion date**
- Eliminates wear and tear on customer machinery and tooling**



Customer Provided Information

- 3D surfaces or 3D solids model**
- Rough cut tolerance specifications**
- Thermal stress relief instructions**
- Cutting tool diameter to be used**
- Customer protected surfaces need to be identified**

PCS Features

- Standard .375" radius**
- Standard rough cut tolerance: .06" or as specified by customer**
- Standard Minimum .750" ball mill (smaller tool diameter available upon request)**
- Thermal stress relieving available upon request**
- All PCS standard mold base frame sizes available**
- Inquire about non-standard mold base sizes**

Variables to Consider When Evaluating the Value of 3D Rough Contour Milling

End Customer Timeline.....	PCS quotes firm ship dates
Machining Capabilities.....	PCS utilizes high end state of the art close tolerance machinery and cutting tools
Software Speed and Capabilities.....	PCS CAM software is robust and fast
Computer Hardware Speed.....	PCS computer systems are robust and fast
Job Complexity.....	PCS is experienced in both simple and complex designs
In House Skill & Experience.....	PCS programmers and machine operators are highly trained
Shop Workload.....	PCS operates 24 hours per day, 6 days per week

To request a quotation, e-mail PCS at moldquote@pcs-company.com